



Installation Procedure

Step 1: Set element on pipe and mark ends with a paint pen.

Step 2: Use 80 grip strip of sandpaper to abrade surface of pipe coating.

Step 3: Wipe any dust off of sanded pipe with a dry towel or shop rag.

Step 4: Loosely attach 5 zip ties to pipe but don't tighten.

Step 5: Spray pipe with MEK substitute heavily, then spray it again and immediately wipe with clean dry towel or shop rag.

Spray inner portion of bumper element with MEK substitute, then spray again and immediately wipe with dry towel or shop rag.

Step 6: Apply Marine Urethane Bullet Bumper adhesive to the inner surface of the bumper element and spread evenly with a plastic putty scraper/spreader. The adhesive has a 10 min working life.

Step 7: Place both bumper elements onto treated area of pipe and apply zip ties in 5 recessed places.

Hand tighten the zip ties then use zip tie gun to maximize the tension. Allow the part to sit for 24 hours to achieve a full cure.